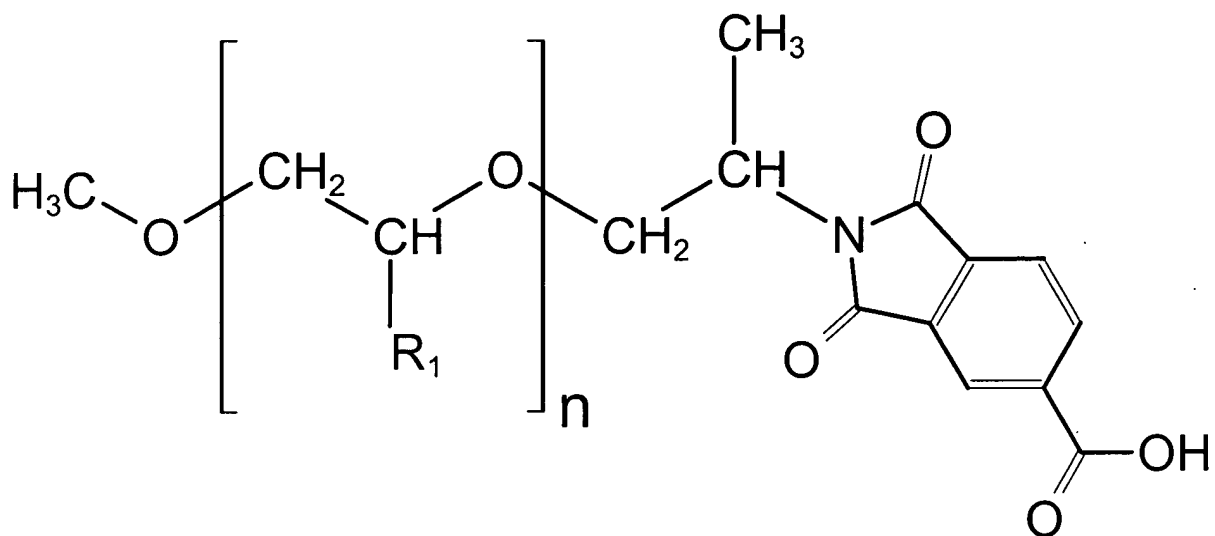


ABSTRACT

5

A polymeric dispersant of the structure:



wherein R_1 is selected from the group consisting of H, CH_3 , and a combination thereof, and n is an integer from 4 to 200, for use in printing inks.

10

15